

HAMMER[®] STRENGTH

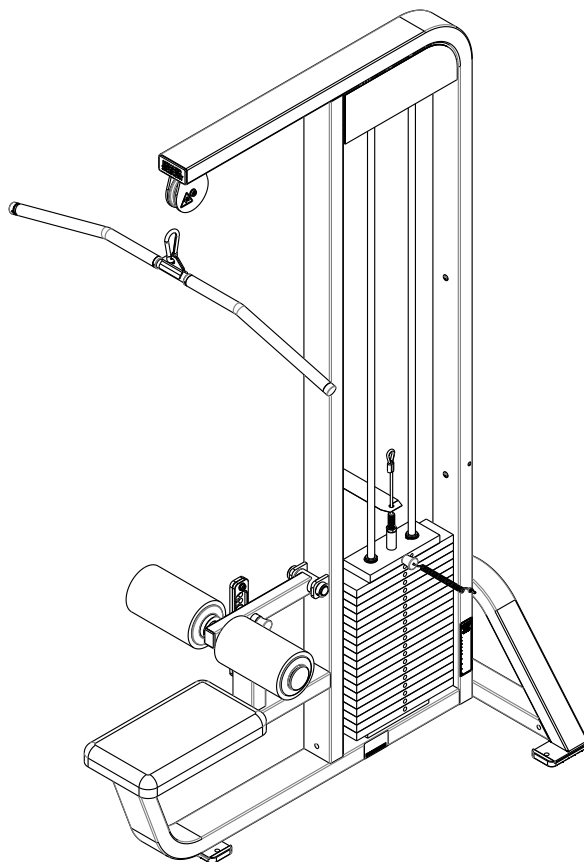
**HAMMER
STRENGTH[®]**

HAMMER SELECT

PARTS MANUAL

**PULL DOWN
HS-PD**

3/25/2020



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KEY

LANGUAGE 1 2 3

Items with Black call-outs require the language to be listed within the order notes. IE. English

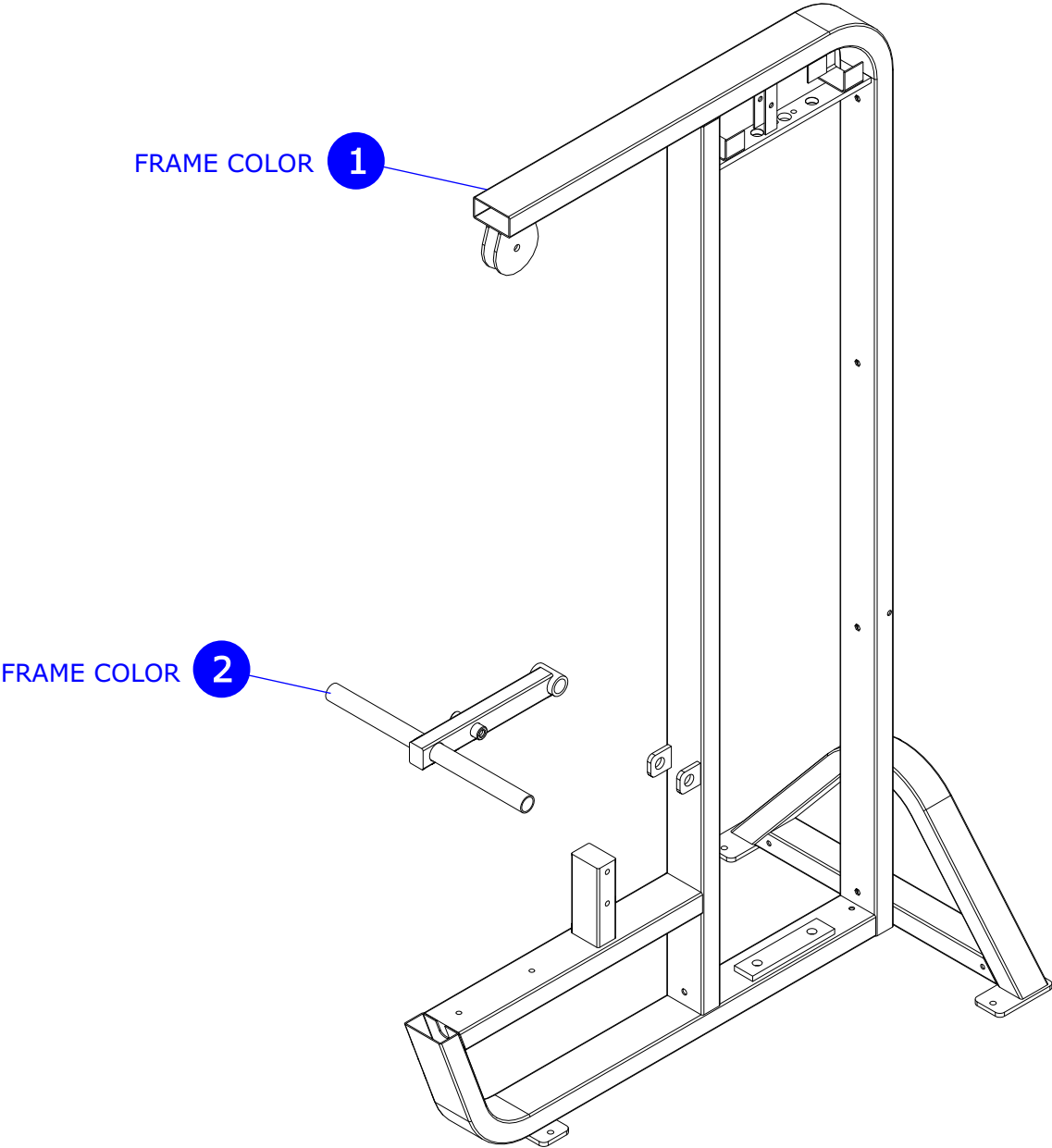
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND WORK ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes. Add 'No Clear' after color - IE. Platinum No Clear

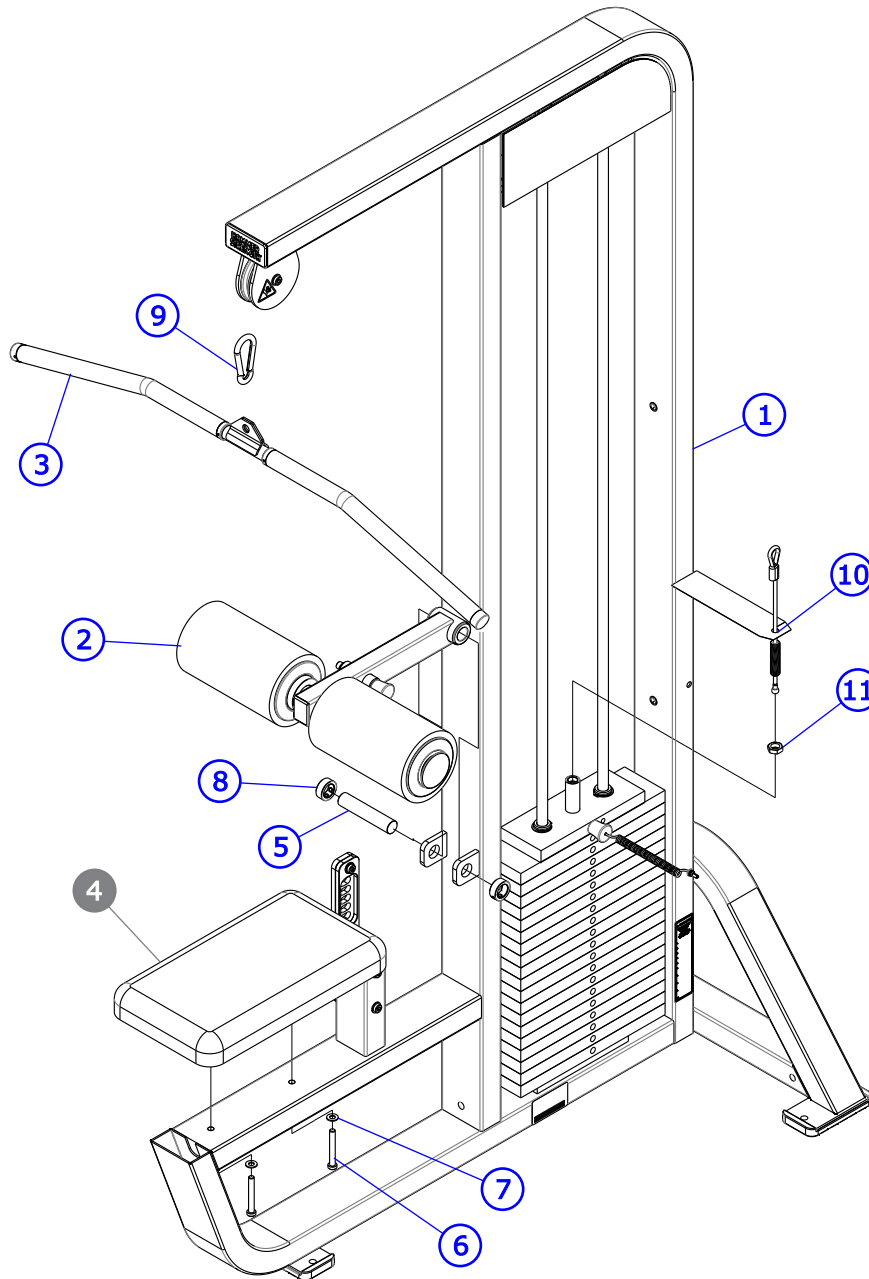
POWDER COATED COMPONENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	POSSIBLE RMA	WLDMT-PSPD -MAIN FRAME
2	1	7365599	WLDMT, PSPD -HOLD DOWN

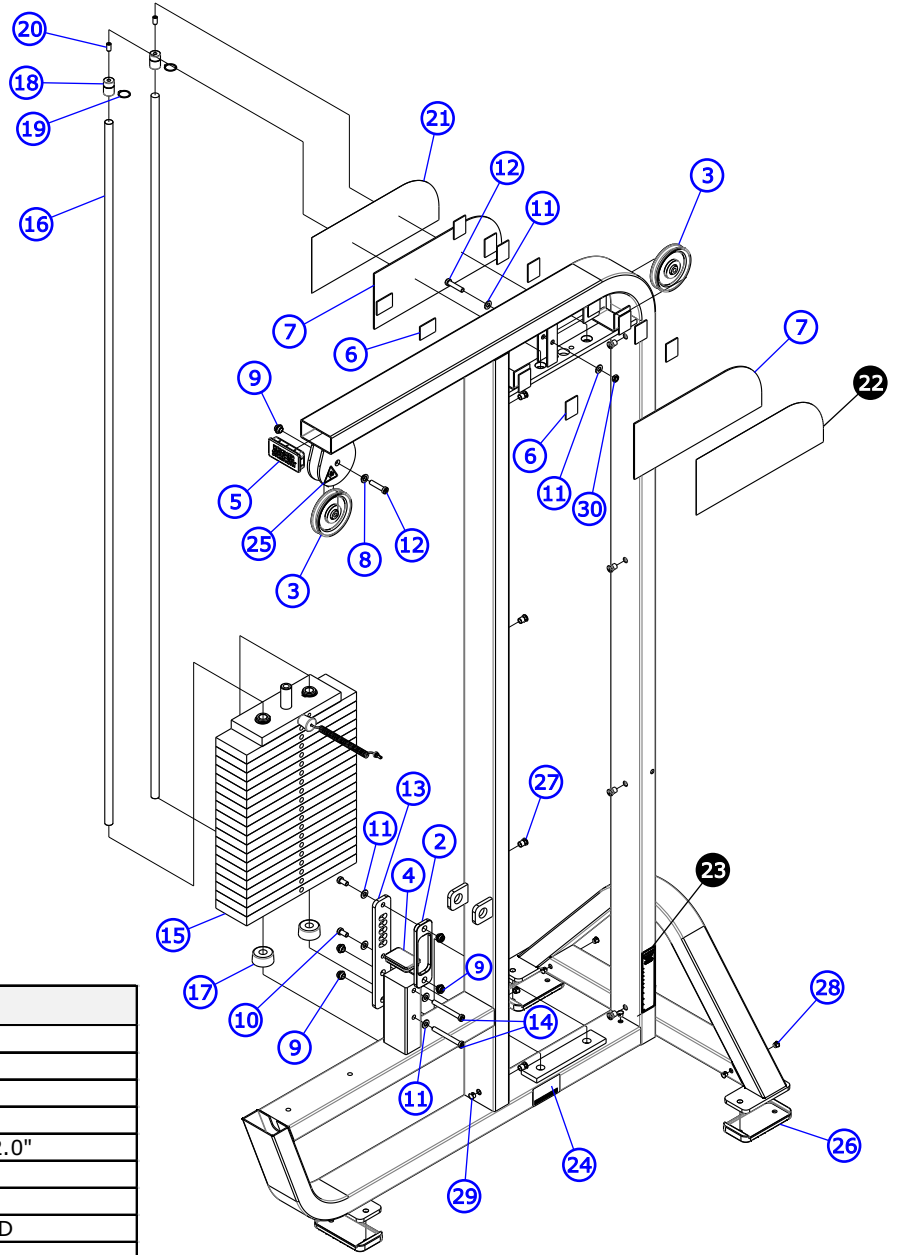
ITEMS ON THIS PAGE ARE POWDER COAT PAINTED. REFER TO PAGE 2 FOR ORDERING INSTRUCTIONS.

COMPONENT ASSEMBLY



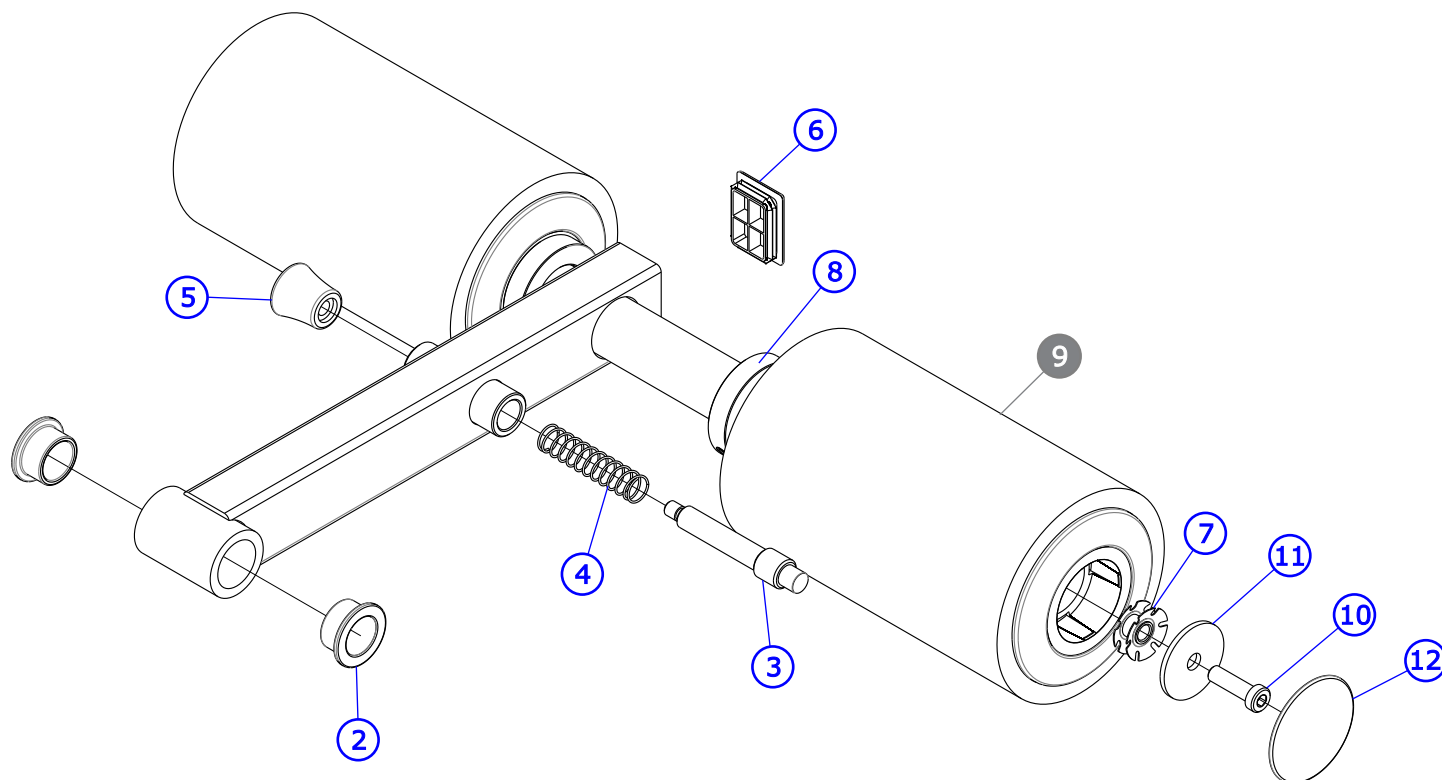
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	-	ASSY, HS-PD, MAIN FRAME
2	1	-	PTD ASSY, THIGH HOLD DOWN
3	1	7442301	PTD ASSY, LAT BAR
4	1	7297399	PAD, ASSY 18 X 10
5	1	7358201	SHAFT, 1 DIA X 4.88
6	2	6236212	SCREW, M10 X1.5 75MM
7	2	6236601	WASHER, 3/8 SAE SS
8	2	7435301	COLLAR, SHAFT 1.020 ID
9	1	6250201	SNAP LINK, 3/8" DIA
10	1	1003787-0001	CABLE, M16TP, LOOP
11	1	6236902	NUT, HEX JAM M16 X 2 SS

STACK FRAME ASSEMBLY



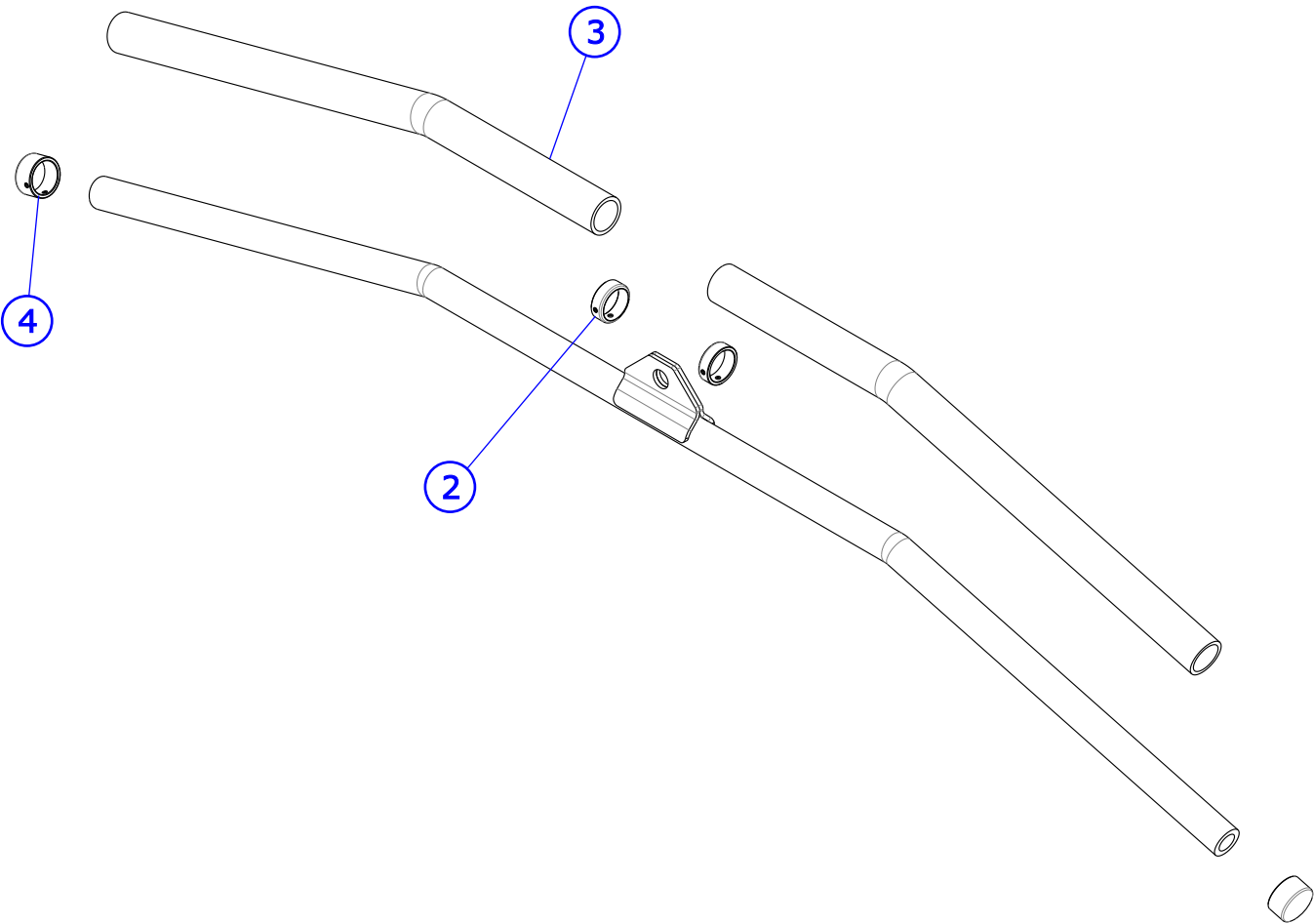
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	7350901	PLATE, SLOT STOP
3	2	8237801	PULLEY, 4.5" OD
4	1	7352301	CAP, END 2 X 3
5	1	9462701	CAP, HAMMER, END 2 X 4
6	12	7544202	PAD, DUAL LOCK 250 1.5" X 2.0"
7	2	9169401	COVER, STACK-PRO2 STD
8	1	7348101	WASHER, SPACER
9	5	7335401	NUT, M10 X 1.5 SOCKET HEAD
10	2	8236201	SCREW, M10 X1.5 20MM
11	6	8236601	WASHER, 3/8 SAE SS
12	2	8236206	SCREW, M10 X1.5 45MM
13	1	7357801	PLATE, 3/8X2 5 SLOT SELECTOR
14	2	8236215	SCREW, M10 X1.5 90MM
15	1	-	ASSY, 300LB STACK
16	2	7328607	GUIDE ROD, .75 OD SOLID 78.75
17	2	7352101	CUSHION, WEIGHT STACK
18	2	7402301	RETAINER, GUIDEROD
19	2	8232421	RING, BRE .940, 5100-100 ST PP B
20	2	8240501	M10 X 1.5 HXS NO CUP ST BO
21	1	9469501	LABEL, PSPD LOGO PANEL
22	1	9469499	LABEL, PSPD PLACARD
23	1	8220099	LABEL, ASTM WARNING SELECT
24	1	-	LABEL, SERIAL NUMBER, BLANK
25	1	8089501	LABEL, WARNING, TRIANGLE
26	3	8388201	FOOTBED, PS RUBBER
27	8	8238601	M10X1.5 BLIND THREADED INSERT (HEX)
28	5	8237401	PLUG, 7/16" HOLE
29	2	8237402	PLUG, 1/2" HOLE
30	1	8236901	NUT, HEX JAM M10 X 1.5 SS

THIGH HOLD DOWN ASSEMBLY



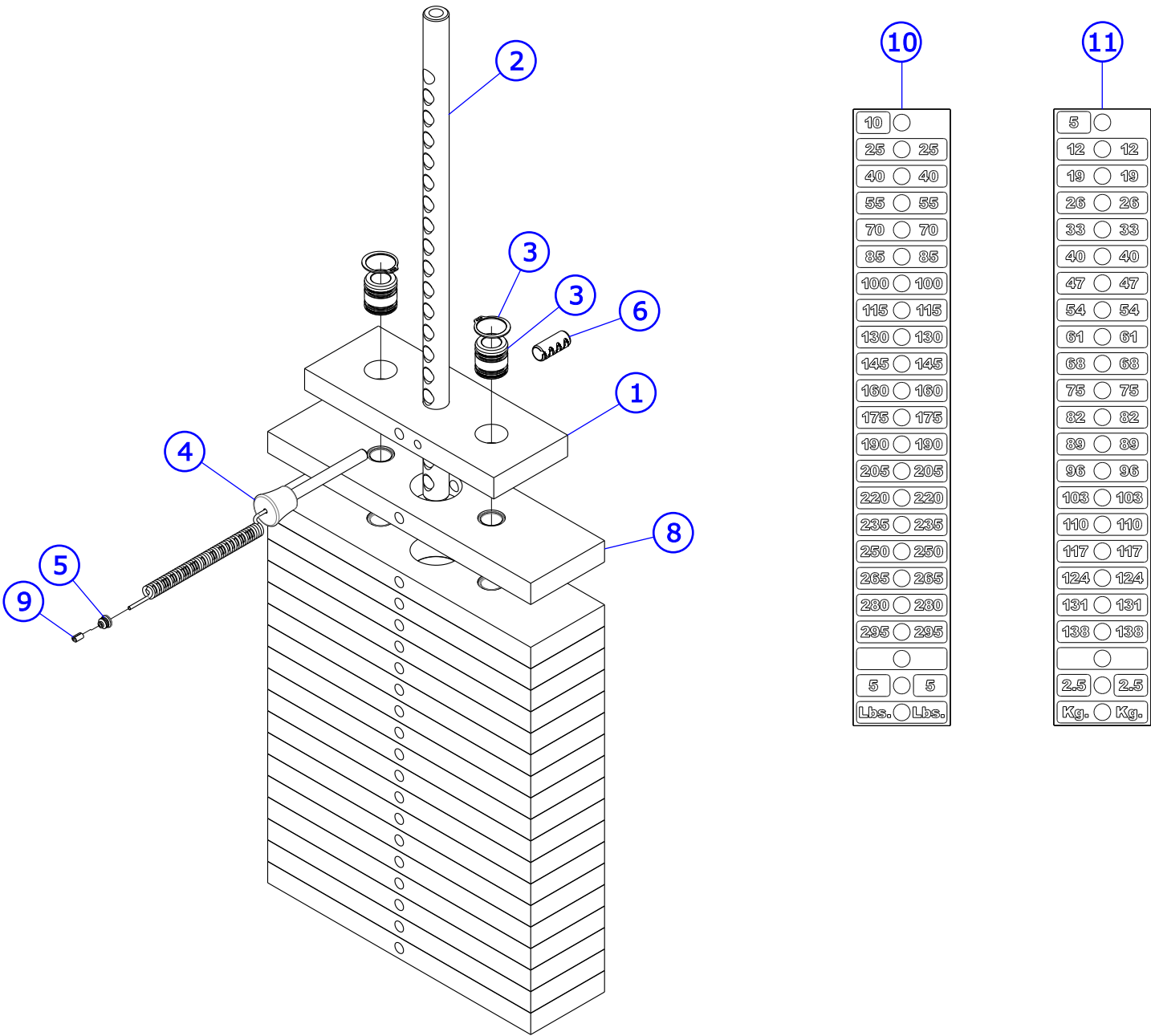
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	3104903	1.00" ID 1.25" OD BRONZ BUSHING
3	1	7351301	PIN, PULL
4	1	7351501	SPRING, PULL PIN LARGE
5	1	7351401	KNOB, TULIP STYLE
6	1	9217401	CAP, 1.5IN X 2IN -10-14GA, END
7	2	7347301	NUT, SPIDER M10 X 1.5
8	2	7357901	SHAFT COLLAR, 1-1/2" ID ALUM
9	2		ASSY, ROLLER PAD - SHORT
10	2	3236204	SCREW, M10 X1.5 35MM
11	2	7322301	PLATE, 1.97 OD X .44 ID 10GA
12	2	7308701	CAP, BEARING HOUSING

LAT BAR ASSEMBLY

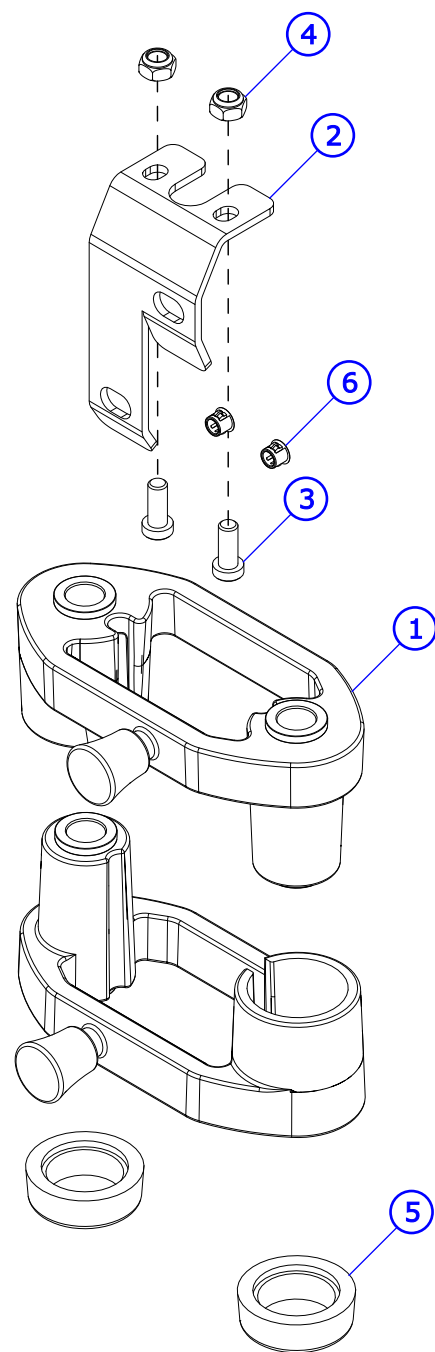


ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	7662801	RING, GRIP 1.25 OD
3	2	6235801	GRIP, OPEN END
4	2	7662901	CAP, GRIP

WEIGHT STACK ASSEMBLY

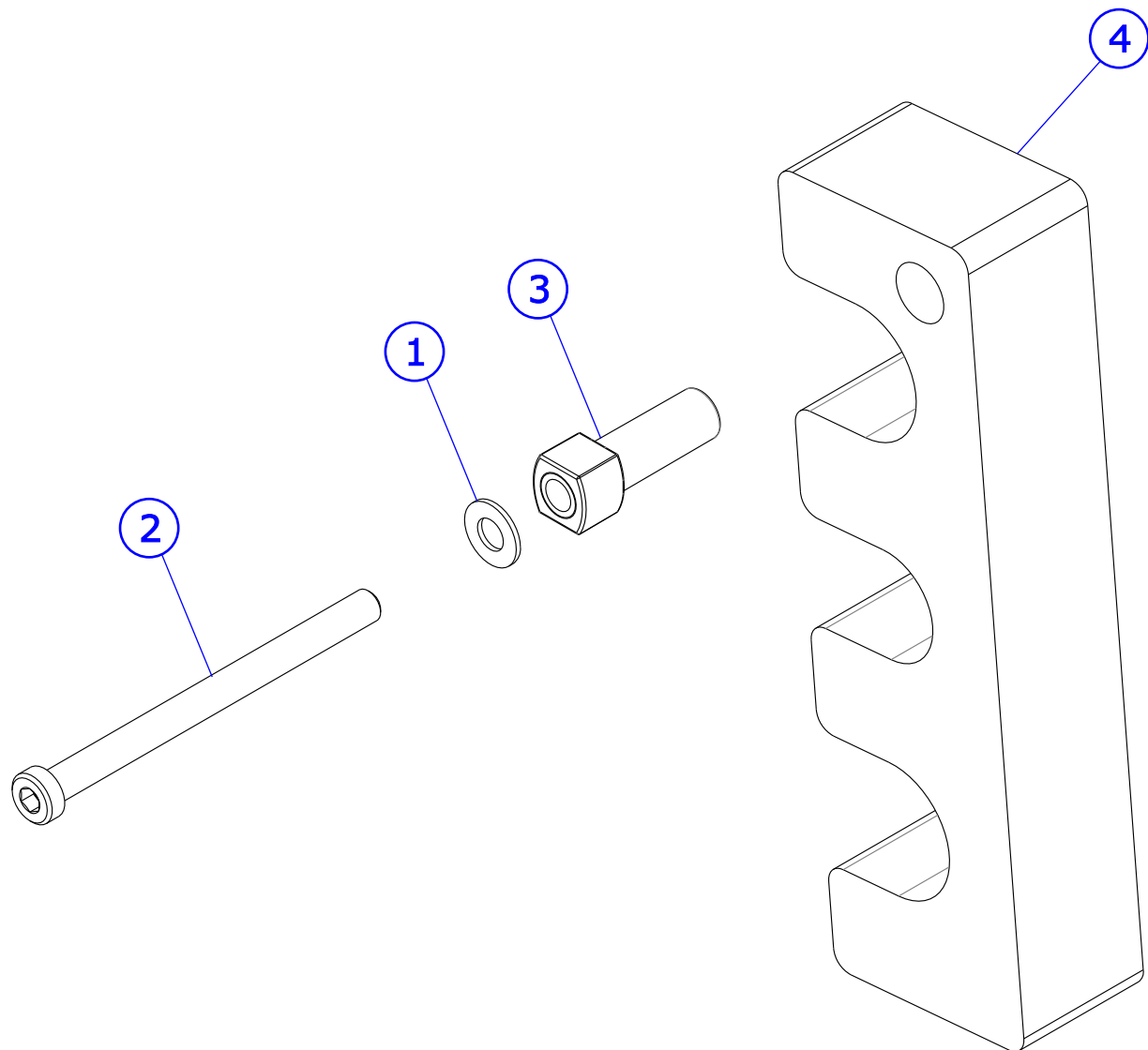


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7353901	HEADPLATE, WT. STACK
2	1	7356601	STEM, PRO2 19 HOLE
3	2	7338001	BUSHING, HEADPLATE
4	1	7353001	ASSY, SELECTOR PIN
5	1	7356501	PLUG, LANYARD ATTACHMENT
6	1	3236001	BUSHING, SPRING PIN
8	19	7353801	ASSY, 15 LB PLATE
9	1	7523601	CRIMP, CABLE
10	1	7987201	LABEL, 300 LB STACK
11		7987401	LABEL, 138 KG STACK

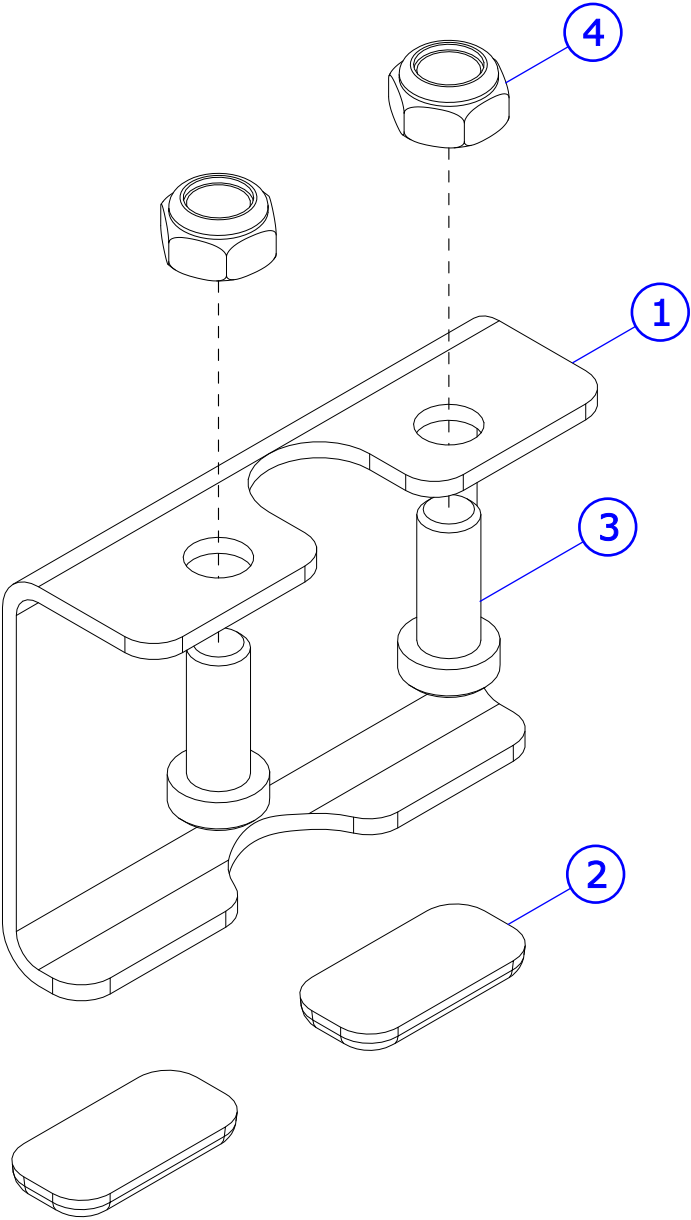


NOTE: ADHERE TO HEAD PLATE

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	8047001	ASSY, PS, INCREMENT WEIGHT
2	1	1012781-0001	PLATE, INCREMENT WEIGHT STRIKER
3	2	3236202	M10 X 1.5 X 25 SHCS, LOW HEAD
4	2	3236801	NUT, NYLOCK M10 X 1.5 SS
5	2	7767601	BUMPER, PS INCREMENT
6	2	3237401	PLUG, 7/16" HOLE

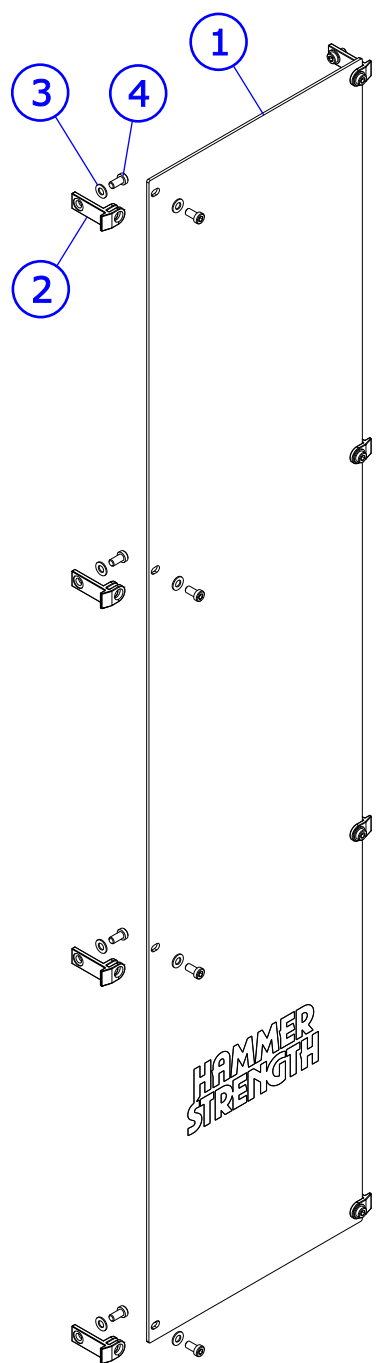


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	6236601	WASHER, 3/8 SAE SS
2	1	6236220	SCREW, M10 X1.5 130MM
3	1	7401701	COVER, PLASTIC PEG
4	1	7366101	WEIGHT, 7.5 LB. ADD-ON



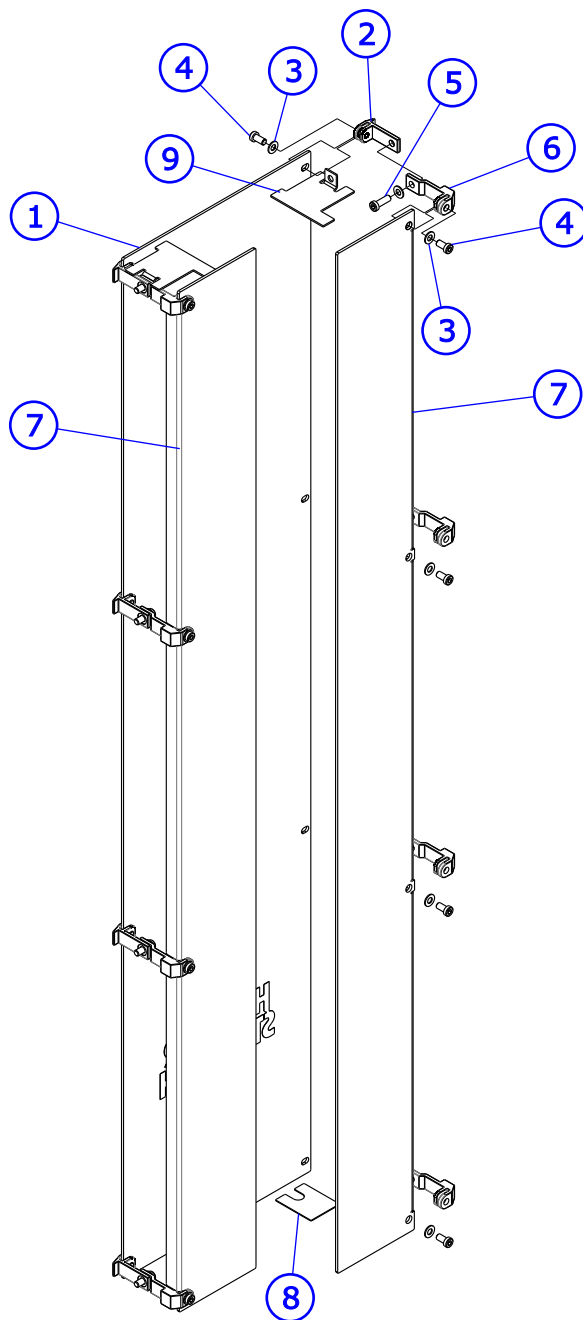
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8670795	STOP, HEADPLATE, SHADOW GRAY
2	2	7570801	GUARD, PAINT 1.25"x.75"x.25"
3	2	3236202	SCREW, M10 X1.5 25MM
4	2	3236801	NUT, M10 HEX NYLOCK SS

REAR SHROUD ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9499701	SHROUD, HS-PD REAR
2	8	7655301	BRKT, PS REAR SHIELD
3	16	8236601	WASHER, 3/8 SAE STAINLESS STEEL
4	16	8236201	M10 X 1.5 X 20 SHCS, LOW HEAD

FULL SHROUD ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8352601	SHROUD, HS-PD REAR
2	8	7655301	BRACKET, PS REAR SHIELD
3	24	6236601	WASHER, 3/8 SAE SS
4	16	6236201	SCREW, M10 X1.5 20MM
5	8	6236203	SCREW, M10 X1.5 30MM
6	8	7376601	BRACKET, PS FRONT SHIELD
7	2	7469801	SHIELD, PSPD FRONT
8	2	7570901	PLATE, PS SHIELD STAND-OFF
9	2	7657401	PLATE, PRO2 SHROUD SPCR